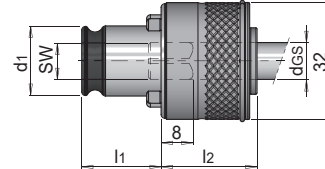


PRODUCT DESCRIPTION

- » Enables quick change of taps in the machine.
- » Prevents tap breakage
- » All slip clutches are supplied with adjustment of torque for machining steel.
- » An adjustment of the coupling torque is possible by adjusting the nut.

APPLICATION

- » For the production of threads true to gauge threads
- » For thread cutting or thread forming on NC machines and machining centres
- » Compatible to quick-change tapping chuck (HWZ 1191 and HWS 2291)



d1	SW ¹⁾	l1	l2	G ²⁾	dGS ³⁾	M	No.	EUR
19	2.7	21.5	25	M3-M12	3.5	M3	HWZ 9791/ 3-12/ 3,5/ 3	<>
19	3.4	21.5	25	M3-M12	4.5	M4	HWZ 9791/ 3-12/ 4,5/ 4	<>
19	4.9	21.5	25	M3-M12	6	M5	HWZ 9791/ 3-12/ 6 / 5	<>
19	4.9	21.5	25	M3-M12	6	M6	HWZ 9791/ 3-12/ 6 / 6	<>
19	6.2	21.5	25	M3-M12	8	M8	HWZ 9791/ 3-12/ 8 / 8	<>
19	7	21.5	25	M3-M12	9	M12	HWZ 9791/ 3-12/ 9 /12	<>
19	8	21.5	25	M3-M12	10	M10	HWZ 9791/ 3-12/10 /10	<>
31	4.9	35	34	M6-M20	6	M6	HWZ 9791/ 6-20/ 6 / 6	<>
31	6.2	35	34	M6-M20	8	M8	HWZ 9791/ 6-20/ 8 / 8	<>
31	7	35	34	M6-M20	9	M12	HWZ 9791/ 6-20/ 9 /12	<>
31	8	35	34	M6-M20	10	M10	HWZ 9791/ 6-20/10 /10	<>
31	9	35	34	M6-M20	11	M14	HWZ 9791/ 6-20/11 /14	<>
31	9	35	34	M6-M20	12	M16	HWZ 9791/ 6-20/12 /16	<>
31	11	35	34	M6-M20	14	M18	HWZ 9791/ 6-20/14 /18	<>
31	12	35	34	M6-M20	16	M20	HWZ 9791/ 6-20/16 /20	<>

1) SW: Suitable for wrench size threading tools

2) G: Suitable for thread cutting

3) dGS: Suitable for threading tools shank diameter