



DESCRIZIONE DEL PRODOTTO

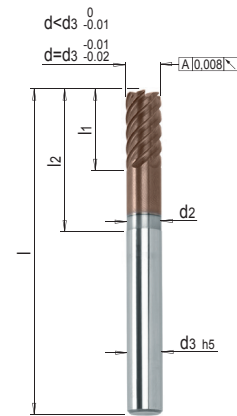
» Fresa ad alta prestazione per lavori di finitura sul duro con tagliente centrale continuo

MATERIALE

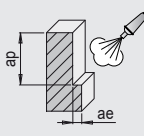
» Metallo duro integrale, rivestimento TiSiN



Z	d2	d3	l	l2	l1	d	N°	EUR
4	0,9	4	50	6	3	1	WZF 13756/ 1	< >
4	1,9	4	50	10	6	2	WZF 13756/ 2	< >
4	2,9	4	50	15	10	3	WZF 13756/ 3	< >
4	3,9	6	60	17	12	4	WZF 13756/ 4	< >
4	4,9	6	60	22	15	5	WZF 13756/ 5	< >
6	5,9	6	60	25	18	6	WZF 13756/ 6	< >
6	7,9	8	70	30	24	8	WZF 13756/ 8	< >
6	9,9	10	80	38	30	10	WZF 13756/10	< >
6	11,9	12	90	40	36	12	WZF 13756/12	< >
8	15,9	16	100	54	48	16	WZF 13756/16	< >



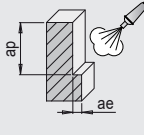
VALORI DI RIFERIMENTO PER LA FINITURA

WZF 13756	Materiale	Resistenza	Vc ¹ m/min.	d									
				1	2	3	4	5	6	8	10	12	16
				fz ² (mm/z)									
 <p>ae = 0.04 x d ap = 3 x d</p>	1.2083	52 HRC	80	0.004	0.005	0.007	0.009	0.01	0.012	0.015	0.02	0.025	0.032
	1.2162	52 HRC	120	0.004	0.005	0.007	0.009	0.01	0.012	0.015	0.02	0.025	0.032
	1.2343	52 HRC	120	0.004	0.005	0.007	0.009	0.01	0.012	0.015	0.02	0.025	0.032
	1.2379	60 HRC	75	0.004	0.005	0.007	0.009	0.01	0.012	0.015	0.02	0.025	0.032
	1.2767	52 HRC	75	0.004	0.005	0.007	0.009	0.01	0.012	0.015	0.02	0.025	0.032
	1.2842	60 HRC	70	0.004	0.005	0.007	0.009	0.01	0.012	0.015	0.02	0.025	0.032
	1.2714HH	43 HRC	130	0.004	0.005	0.007	0.009	0.01	0.012	0.015	0.02	0.025	0.032
	1.3343	64 HRC	55	0.004	0.005	0.007	0.009	0.01	0.012	0.015	0.02	0.025	0.032
	1.3344 PM	64 HRC	55	0.004	0.005	0.007	0.009	0.01	0.012	0.015	0.02	0.025	0.032
	M V10 PM	62 HRC	60	0.004	0.005	0.007	0.009	0.01	0.012	0.015	0.02	0.025	0.032
	M W10 PM	65 HRC	55	0.004	0.005	0.007	0.009	0.01	0.012	0.015	0.02	0.025	0.032

VALORI DI RIFERIMENTO PER LA FINITURA

WZF 13756	Materiale	Resistenza	Vc ¹ m/min.	d									
				1	2	3	4	5	6	8	10	12	16
				fz ² (mm/z)									
 <p>ae = 0.04 x d ap = 2 x d</p>	1.2083	52 HRC	80	0.005	0.007	0.009	0.011	0.013	0.015	0.018	0.022	0.028	0.035
	1.2162	52 HRC	120	0.005	0.007	0.009	0.011	0.013	0.015	0.018	0.022	0.028	0.035
	1.2343	52 HRC	120	0.005	0.007	0.009	0.011	0.013	0.015	0.018	0.022	0.028	0.035
	1.2379	60 HRC	75	0.005	0.007	0.009	0.011	0.013	0.015	0.018	0.022	0.028	0.035
	1.2767	52 HRC	75	0.005	0.007	0.009	0.011	0.013	0.015	0.018	0.022	0.028	0.035
	1.2842	60 HRC	70	0.005	0.007	0.009	0.011	0.013	0.015	0.018	0.022	0.028	0.035
	1.2714HH	43 HRC	130	0.005	0.007	0.009	0.011	0.013	0.015	0.018	0.022	0.028	0.035
	1.3343	64 HRC	55	0.005	0.007	0.009	0.011	0.013	0.015	0.018	0.022	0.028	0.035
	1.3344 PM	64 HRC	55	0.005	0.007	0.009	0.011	0.013	0.015	0.018	0.022	0.028	0.035
	M V10 PM	62 HRC	60	0.005	0.007	0.009	0.011	0.013	0.015	0.018	0.022	0.028	0.035
	M W10 PM	65 HRC	55	0.005	0.007	0.009	0.011	0.013	0.015	0.018	0.022	0.028	0.035

VALORI DI RIFERIMENTO PER LA FINITURA

WZF 13756	Materiale	Resistenza	Vc ¹ m/min.	d									
				1	2	3	4	5	6	8	10	12	16
				fz ² (mm/z)									
 <p>ae = 0.04 x d ap = 1.5 x d</p>	1.2083	52 HRC	80	0.006	0.008	0.01	0.012	0.015	0.017	0.02	0.025	0.03	0.038
	1.2162	52 HRC	120	0.006	0.008	0.01	0.012	0.015	0.017	0.02	0.025	0.03	0.038
	1.2343	52 HRC	120	0.006	0.008	0.01	0.012	0.015	0.017	0.02	0.025	0.03	0.038
	1.2379	60 HRC	75	0.006	0.008	0.01	0.012	0.015	0.017	0.02	0.025	0.03	0.038
	1.2767	52 HRC	75	0.006	0.008	0.01	0.012	0.015	0.017	0.02	0.025	0.03	0.038
	1.2842	60 HRC	70	0.006	0.008	0.01	0.012	0.015	0.017	0.02	0.025	0.03	0.038
	1.2714HH	43 HRC	130	0.006	0.008	0.01	0.012	0.015	0.017	0.02	0.025	0.03	0.038
	1.3343	64 HRC	55	0.006	0.008	0.01	0.012	0.015	0.017	0.02	0.025	0.03	0.038
	1.3344 PM	64 HRC	55	0.006	0.008	0.01	0.012	0.015	0.017	0.02	0.025	0.03	0.038
	M V10 PM	62 HRC	60	0.006	0.008	0.01	0.012	0.015	0.017	0.02	0.025	0.03	0.038
	M W10 PM	65 HRC	55	0.006	0.008	0.01	0.012	0.015	0.017	0.02	0.025	0.03	0.038

1) Vc: Velocità di taglio (m/min.)

2) fz: Avanzamento per taglio (mm/z)

i Nel calcolatore dei parametri di taglio potete trovare altri materiali e valori di taglio